

Section 2

DOMESTIC STEEL SECURITY DOORS



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DOMESTIC STEEL SECURITY DOORS

This section includes photographs and specifications of Precision's line of Steel Security Products. These products are manufactured at our Redlands, CA facility. All items are welded, assembled and finished using high quality raw materials and state of the art equipment. For a complete catalog of Precision products, or if you have any question regarding any Precision products or specifications, please contact your Precision Representative or call Precision Customer Service.

Refer to the "Terms and Conditions" page for warranty information.

The pictures shown may illustrate optional finishes. Standard finishes & sizes for each item are shown on the products corresponding page.

Precision Steel Security Doors come standard as Surface Mount. (Refer to Section 2 - Page 32, for mounting variations.)

The Standard Sizes indicated in this section represent "Industry Standard" door openings.

Steel Security Door dimensions:

- A. The Net Overall Size, which includes a 3-piece mounting frame, is as follows:

Door Opening	Net Overall Size
2'-6" x 6'-8" (30" x 80")	2'-9" x 6'-9 3/4" (33" x 81 3/4")
2'-8" x 6'-8" (32" x 80")	2'-11" x 6'-9 3/4" (35" x 81 3/4")
3'-0" x 6'-8" (36" x 80")	3'-3" x 6'-9 3/4" (39" x 81 3/4")

- B. When ordering surface mounted, custom size Steel Security Doors: Add 3" to the opening width & 1-3/4" to the opening height
- C. Standard perforated metal is 24 gauge and is attached to the steel tube frame with rivets.
- D. Optional perforated metal is 20 gauge and is welded to the steel tube frame.

Steel Master (Series 3812) dimensions:

- A. The Net Overall Size, which includes a 1-piece, 3-sided mounting frame, is as follows:

Door Opening	Net Overall Size
2'-6" x 6'-8" (30" x 80")	2'-9 1/2" x 6'-10" (33 1/2" x 82")
2'-8" x 6'-8" (32" x 80")	2'-11 1/2" x 6'-10" (35 1/2" x 82")
3'-0" x 6'-8" (36" x 80")	3'-3 1/2" x 6'-10" (39 1/2" x 82")

- B. When ordering surface mounted, custom size Steel Masters: Add 3 1/2" to the opening width & 2" to the opening height
- C. Standard perforated metal for Steel Master (Series 3812) is 20 gauge and is welded to the steel tube frame.

Refer to pages 20-23 for information regarding special order sizes, prices and options.

Product availability limited to stock on hand.

Standard size doors with custom colors will require a (2) two week lead time. Custom size doors with standard or custom colors - Please call Precision for lead time.

A signed confirmation must be received by Precision before any custom items are scheduled for production. Precision is not responsible for any errors and/or omissions in customer verified information.

On products with perforated metal that is welded in place, the perforated metal may experience deformation and the item may have areas of insufficient finish.

To prevent oxidation (rust), touch up any scratches, chips, etc. with a quality rust inhibiting paint as soon as possible. In order to maintain a rust free finish, regularly inspect and re-paint as needed. In exposed, damp or coastal areas annual painting is recommended.

VINEYARD

Security Screen Door

Features...

- This Door Series is Built To Order
- Standard Size 3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- "Vineyard" Design, Plasma Cut from 1/8" Steel
- Removable "Welcome" Insert, Plasma Cut from 1/8" Steel
- For Optional Insert Designs - Refer to Page 24
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Built to Order



SEE PAGES 20-22 FOR PRICING • SEE PAGES 23-24 FOR ALL OPTIONS.

TEXAS STAR

Security Screen Door

Features...

- This Door Series is Built To Order
- Standard Size 3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- 1" sq. x 18 Ga. Steel Horizontal Tubes at Lock-Box
- 1/2" sq. x 18 Ga. Steel Pickets
- Signature "Texas Star" Castings
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Specify Handing (Refer to Page 32)
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Built to Order



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

GRANADA

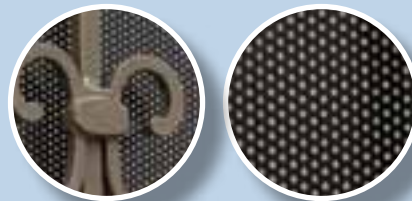
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- 1/2" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- Two Signature Aluminum Castings
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Adobe, Almond, Black, Bronze & White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

BARCELONA

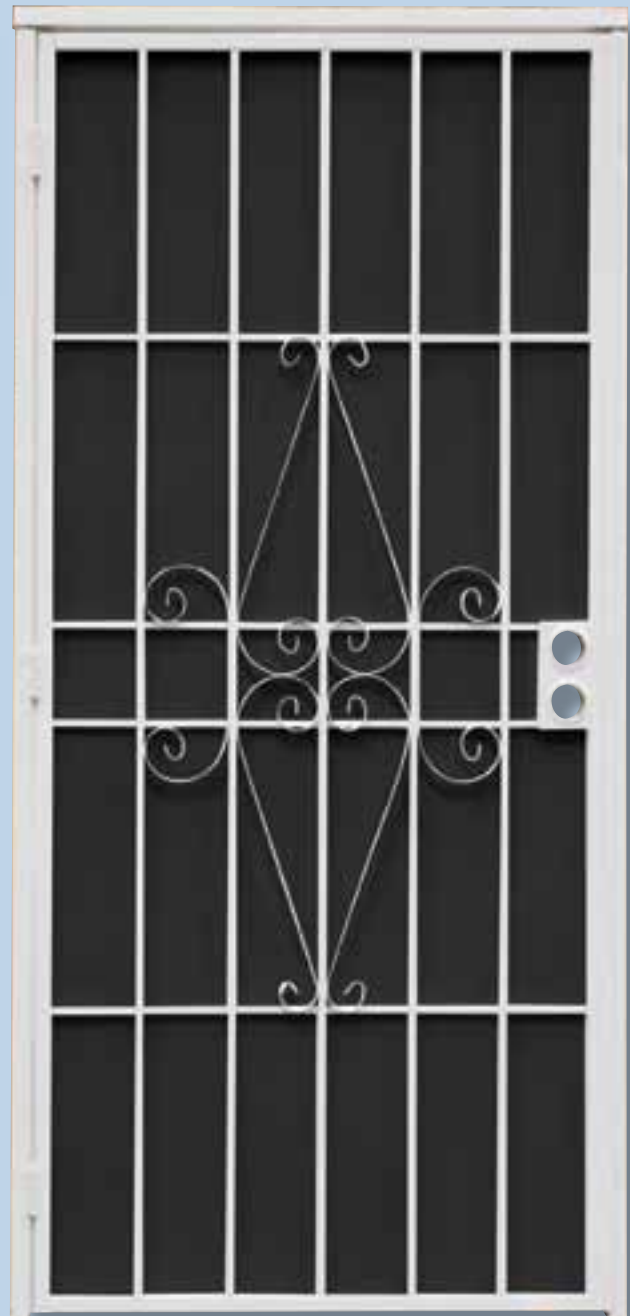
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" sq. x 18 ga. steel door frame
- 1/2" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Design
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Black, Bronze & White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

MADRID

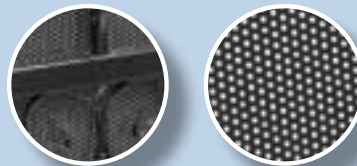
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- 1" sq. x 18 Ga. Steel Horizontal Tubes at Lock-Box
- 1/2" sq. x 18 Ga. Vertical Steel Pickets (3 Twisted - 2 Straight)
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Black, White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

PARADISE

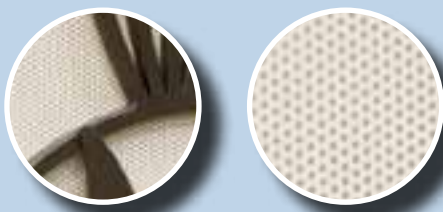
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- 1/2" sq. x 18 Ga. Steel Pickets
- Removable "Hummingbird" Insert, Plasma Cut from 1/8" Steel
- For Optional Insert Designs - Refer to Page 24
- Double Hole Lock-Box w/ 2 1/8" Bore & 2 3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Almond, White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGES 23-24 FOR ALL OPTIONS.

WOODGUARD

Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- 3/4" Thick Colonial Wood Pattern with Light Oak Wood Insert
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Bronze/Oak with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

CAROLINA

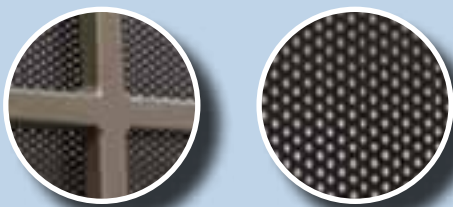
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" x 2" x 18 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

STEEL MASTER

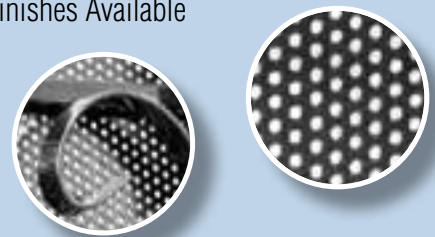
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33-1/2" x 82" Net Overall Frame)
2'8" x 6'8" (35-1/2" x 82" Net Overall Frame)
3'0" x 6'8" (39-1/2" x 82" Net Overall Frame)
- Custom Sizes Available
- 1-1/2" sq. x 14 Ga. One Piece - 3 Sided Frame
- 1" sq. x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Lock Ring Guard
- Continuous 1/8" x 1" "Tamper Guard" on Strike & Top
- Tamper Proof Hinges
- 20 Ga. Perforated Steel Mesh for Extra Security
- Specify Handing (Refer to Page 32)
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Black with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

DAKOTA

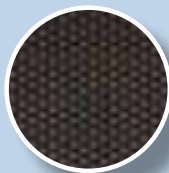
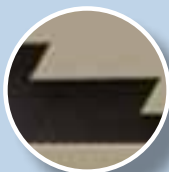
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" x 2" x 16 Ga. Steel Door Frame
- 1" sq. x 18 Ga. Steel Horizontal Tubes at Lock-Box, Top, & Bottom
- 1/2" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets at Top, Center & Bottom
- 11 Ga. Dakota Designs at Top, Center, & Bottom
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Adobe, Almond with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

CLARION

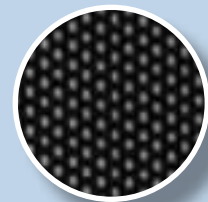
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" x 2" x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

IMPRESSIONS

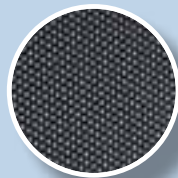
Security Screen Door

Features...

- This Door Series is Built To Order
- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- 1/2" sq. x 18 Ga. Steel Pickets
- Removable "Welcome" Insert, Plasma Cut from 1/8" Steel
- For Optional Insert Designs - Refer to Page 24
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Built to Order



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

IMPERIAL

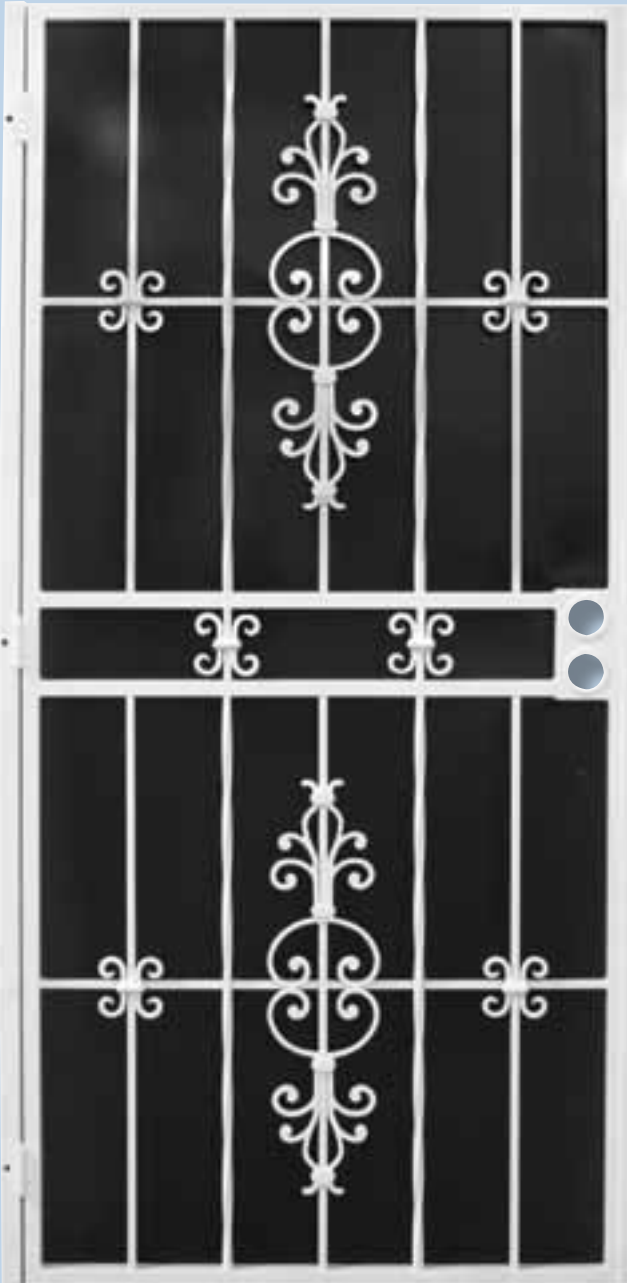
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" sq. x 18 Ga. Steel Door Frame
- 1" sq. x 18 Ga. Steel Horizontal Tubes at Lock-Box
- 1/2" sq. x 18 Ga. Vertical Steel Pickets (2 Twisted - 3 Straight)
- Ten Signature Aluminum Castings
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Black, White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

LONGEVITY

Security Screen Door

Features...

- This Door Series is Built To Order
- Standard Size 3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. Pre-Hung Steel Mounting Frame
- 1" x 2" x 18 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Pickets
- Removable "Longevity" Insert, Plasma Cut From 1/8" Steel
- Signature Casting at Top and Bottom
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Built to Order



SEE PAGES 20-22 FOR PRICING • SEE PAGES 23-24 FOR ALL OPTIONS.

SUNBURST

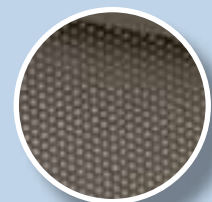
Security Screen Door

Features...

- Standard Sizes:
2'6" x 6'8" (33" x 81-3/4" Net Overall Frame)
2'8" x 6'8" (35" x 81-3/4" Net Overall Frame)
3'0" x 6'8" (39" x 81-3/4" Net Overall Frame)
- Custom Sizes Available
- 1-1/4" sq. x 18 Ga. 3-Piece Steel Mounting Frame
- 1" x 2" x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Crescent Picket at Lock-Box
- 1/2" sq. x 18 Ga. Radiant Pickets
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed
- Precision SAFEGUARD Packaging - w/One-Way Mounting Screws

Standard Finishes...

- Adobe, Almond, Black, Bronze & White with Matching Perforated Steel Mesh
- Custom Finishes Available



SEE PAGES 20-22 FOR PRICING • SEE PAGE 23 FOR ALL OPTIONS.

CENTURION ENCLOSURE WITH DOOR

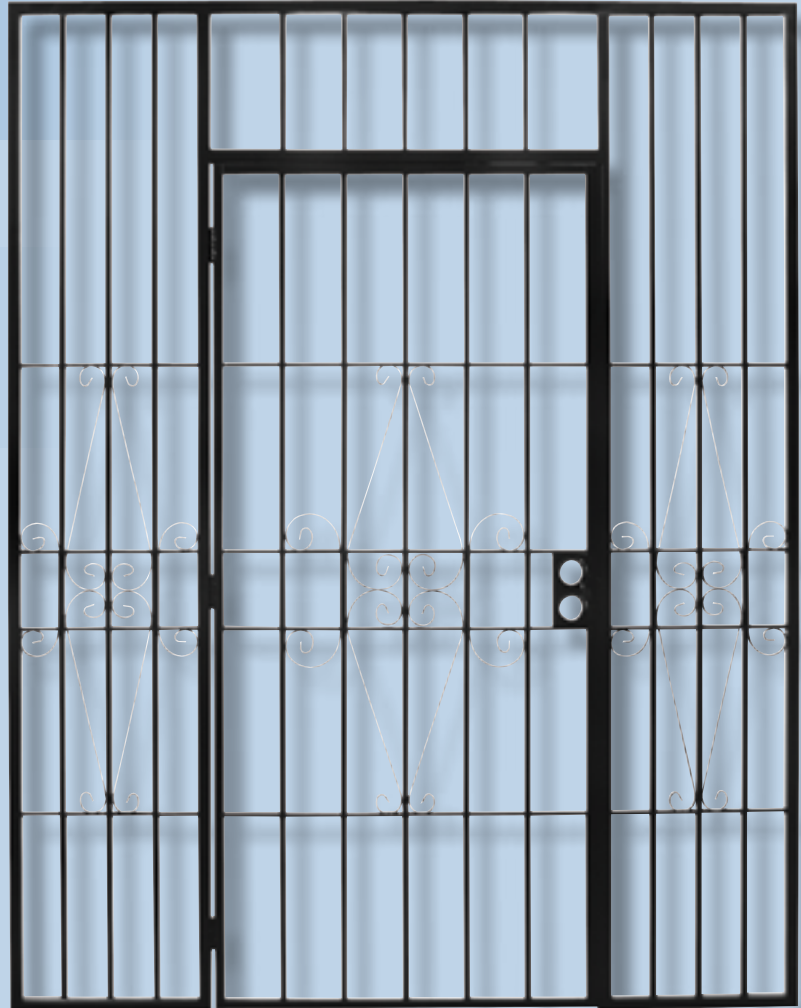
Patio Door & Enclosures

Features...

- Custom Built To Order
- 1-1/4" sq. x 16 Ga. One Piece Frame
- 1 ea. 3'-0" x 6'-8" Standard Door
- 1" sq. x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 1" "Tamper Guard" on Lock Side & Top
- Tamper Proof Hinges
- Optional 24 Ga. Perforated Steel Mesh for Extra Security
- Specify Handing

Standard Finishes...

- Built to Order



SEE PAGES 25-27 FOR PRICING AND ALL OPTIONS.

KNIGHTGUARD HINGED PATIO DOOR

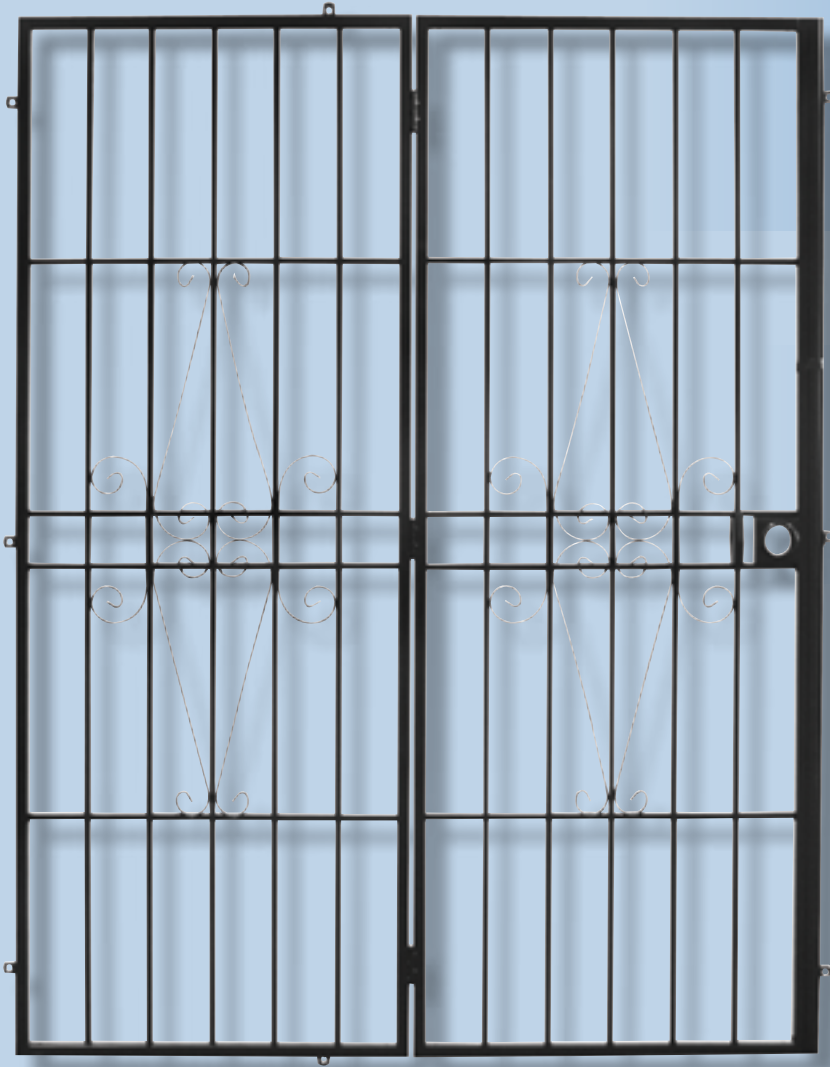
Patio Door & Enclosures

Features...

- Standard Sizes
5'0" x 6'8" (61-1/2" x 80" Net Overall Frame)
6'0" x 6'8" (73-1/2" x 80" Net Overall Frame)
8'0" x 6'8" (97-1/2" x 80" Net Overall Frame)
- Custom Sizes Available
- 1" sq. x 18 Ga. Frame
- 1/2" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- Single Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- Optional 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed

Standard Finishes...

- Black
- Custom Finishes Available



SEE PAGES 25-27 FOR PRICING AND ALL OPTIONS.

SENTINEL SLIDING PATIO DOOR

Patio Door & Enclosures

Features...

- Standard Sizes
5'0" x 6'8" (61-1/2" x 82-1/2" Net Overall Frame)
6'0" x 6'8" (73-1/2" x 82-1/2" Net Overall Frame)
8'0" x 6'8" (97-1/2" x 82-1/2" Net Overall Frame)
- Custom Sizes Available
- 1" x 3" x 16 Ga. DOOR JAMBS
- 1" sq. x 16 Ga. Panel Frames
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- 2" x 2" x 1/8" Bottom Sliding Angle Track
- 2 Point Anti-Lift System
- Overhead Track w/ Plastic End Caps
- Single Cylinder Hook Lock w/Lock Guard
- Inside & Outside Handle Pulls
- Surface Mounted - 1" Tabs
- Optional 24 Ga. Perforated Steel Mesh for Extra Security
- Specify Left or Right Active Door



Standard Finishes...

- Black
- Custom Finishes Available
- Knock Down (K.D.) Kit Available

SEE PAGES 25-27 FOR PRICING AND ALL OPTIONS.

STEELMASTER FULL FRAME PATIO DOOR

Patio Door & Enclosures



Standard Finishes...


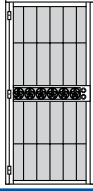
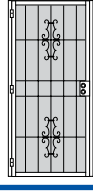
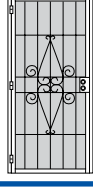
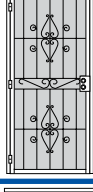
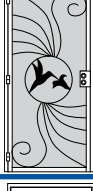

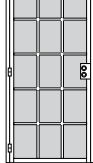
- Built to Order

Features...

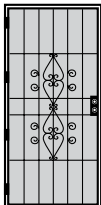
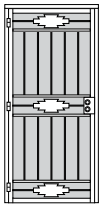
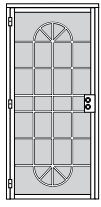

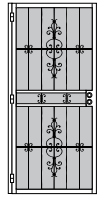
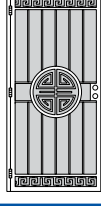
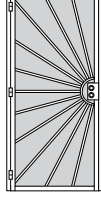
- Custom Built To Order
- 1-1/2" sq. x 14 Ga. One Piece Frame
- 1" sq. x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Design
- Single Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Lock Ring Guard
- Continuous 1/8" x 1" "Tamper Guard" on Strike, Top, & Frame
- Tamper Proof Hinges
- Optional 20 Ga. Perforated Steel Mesh for Extra Security
- Specify Left or Right Side Active Door
- 1-1/2" Stand-Off Tabs Standard
- Hinged at Center

SEE PAGES 25-27 FOR PRICING AND ALL OPTIONS.

STANDARD SIZE SECURITY DOORS

NAME/ SERIES	PRODUCT LINE	DESCRIPTION	SEE PAGE # DOOR SPECS	FINISH
Vineyard 3823 <i>New!</i>	G3007	 This Door Series is Built To Order 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame "Vineyard" Design, Plasma Cut from 1/8" Steel Removable "Welcome" Insert	2-1	This Door Series is Built to Order
Texas Star 3827 <i>New!</i>	G3007	 This Door Series is Built To Order 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame Signature "Texas Star" Castings 24 Ga. Perforated Steel Mesh for Extra Security	2-2	This Door Series is Built to Order
Granada 3803	G3007	 Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame Two Signature Aluminum Castings 24 Ga. Perforated Steel Mesh for Extra Security	2-3	Adobe Almond Black With Matching Perforated Steel Mesh Bronze White Custom Finishes Available
Barcelona 3804	G3007	 Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame 1/8" Thick x 1/2" Wide Steel Scroll Design 24 Ga. Perforated Steel Mesh for Extra Security	2-4	Black, Bronze or White with Matching Perforated Steel Mesh Custom Finishes Available
Madrid 3806	G3012	 Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame 1/8" Thick x 1/2" Wide Steel Scroll Designs 24 Ga. Perforated Steel Mesh for Extra Security	2-5	Black or White with Matching Perforated Steel Mesh Custom Finishes Available
Paradise 3808	G3012	 Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame Removable "Hummingbird" Insert 24 Ga. Perforated Steel Mesh for Extra Security	2-6	Almond or White with Matching Perforated Steel Mesh Custom Finishes Available
Woodguard 3809	G3007	 Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame 3/4" Thick Colonial Wood Pattern 24 Ga. Perforated Steel Mesh for Extra Security	2-7	Bronze with Light Oak Wood Insert Matching Perforated Steel Mesh Custom Finishes Available
Carolina 3811	G3007	 Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" x 2" x 18 Ga. Steel Door Frame 24 Ga. Perforated Steel Mesh for Extra Security	2-8	White with Matching Perforated Steel Mesh Custom Finishes Available

STANDARD SIZE SECURITY DOORS

NAME/ SERIES	PRODUCT LINE	DESCRIPTION	SEE PAGE # DOOR SPECS	FINISH
Steel Master 3812	G3007	 <p>Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1 1/2" sq. x 14 Ga. One Piece - 3 Sided Frame 1" sq. x 16 Ga. Steel Door Frame 1/8" Thick x 1/2" Wide Steel Scroll Designs 20 Ga. Perforated Steel Mesh for Extra Security</p>	2-9	Black with Matching Perforated Steel Mesh Custom Finishes Available
Dakota 3814	G3007	 <p>Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" x 2" x 16 Ga. Steel Door Frame 11 Ga. Dakota Designs at Top, Center, & Bottom 24 Ga. Perforated Steel Mesh for Extra Security</p>	2-10	Adobe or Almond with Matching Perforated Steel Mesh Custom Finishes Available
Clarion 3821	G3007	 <p>Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" x 2" x 16 Ga. Steel Door Frame 24 Ga. Perforated Steel Mesh for Extra Security</p>	2-11	White with Matching Perforated Steel Mesh Custom Finishes Available
Impressions 3822	G3007	 <p>This Door Series is Built to Order 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame Removable "Welcome" Insert 24 Ga. Perforated Steel Mesh for Extra Security</p>	2-12	This Door Series is Built To Order
Imperial 3831 <i>New!</i>	G3009	 <p>Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" sq. x 18 Ga. Steel Door Frame Ten Signature Aluminum Castings 24 Ga. Perforated Steel Mesh for Extra Security</p>	2-13	Black or White with Matching Perforated Steel Mesh Custom Finishes Available
Longevity 3834 <i>New!</i>	G3007	 <p>This Door Series is Built To Order 1-1/4" sq. x 18 Ga. Pre-Hung Mounting Frame 1" x 2" x 18 Ga. Steel Door Frame Removable "Longevity" Insert 24 Ga. Perforated Steel Mesh for Extra Security</p>	2-14	This Door Series is Built to Order
Sunburst 3841	G3007	 <p>Available in 2'6", 2'8" & 3'0" x 6'8" Custom Sizes Available 1-1/4" sq. x 18 Ga. 3-Piece Mounting Frame 1" x 2" x 16 Ga. Steel Door Frame 1/2" sq. x 18 Ga. Radiant Pickets 24 Ga. Perforated Steel Mesh for Extra Security</p>	2-15	Adobe Bronze Almond White Black With Matching Perforated Steel Mesh Custom Finishes Available

STEEL SECURITY DOORS CUSTOM OPTIONS (ADD ONS)

How to Price Your Custom Door:

Step 1: Take Door Price from Pages 22 (Times product line multiplier)

Step 2: Add Your Custom Option Choices from this Page (Times product line multiplier)

Step 3: This is Your Door Total

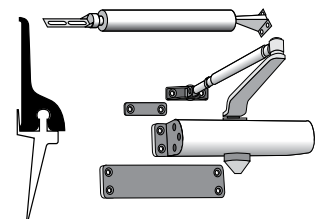
Note: When pricing out double door configurations, follow the above steps then double the price, this will be your double door total.

Product Line Z9999 for all options on this page

OPTION	OPTION CODE	DESCRIPTION
Mounting Variations (Refer to Page 32)	OP-SurfaceMt OP-InsetMt OP-InstMtTab OP-SurfMtTab OP-SMStdOffTab OP-SMTubeBack OP-IMFullStrap OP-IMSurfTab	Surface Mount (Standard) Inset Mount Inset Mount w/Tabs (Specify Tab Size) Surface Mount w/Tabs (Specify Tab Size) Surface Mount w/Stand-Off Tabs (Specify Tab Size) Surface Mount w/Tube Backing Inset Mount w/Full Strapping (Specify Strapping Width) Inset Mount w/ Surface Tabs (Specify Tab Size)
Frame Variations	OP-3Piece OP-1Pc3Side1.25 OP-1Pc4Side1.25	Three Piece - Door w/Hinge Bar, Header Bar, & Strike Bar (Standard) One Piece 3-Sided 1.25" Pre-Hung Frame One Piece 4-Sided 1.25" Pre-Hung Frame
Double Door	OP-DDCaneBolts OP-DDFlushBolts	Set-Up (Price of two Custom Doors and add:) Double Door w/Cane-Bolts (Standard) Double Door w/Flush Extension Bolts in Door Stile
Lock-Box	OP-INSTL8560 OP-RingGuard OP-HandlePull OP-SpecLBLoc	Single Hole Lock-Box Ring Guard - Welded Handle Pull Special Lock-Box Location
Door Coverings	OP-24GaPerf OP-ContPerf OP-16GaExpnd OP-13GaExpnd OP-24GaSolid OP-NoPerf	24 Ga Perforated Steel Mesh w/ 3/32" Dia Holes (Standard) Alternate Color Perforated Mesh "Two Tone Door" 16 Ga 1/2" Expanded Metal Screen 13 Ga 1/2" Expanded Metal Screen 24 Ga Solid Sheet Metal No Covering
Mail Slots	OP-MailSlitNoCvr OP-MailSlitWCvr	Cut-Out, No Cover (12" x 3" I.D.) Cut-Out, With Cover (12" x 3" I.D.)
Pet Door Cut-Outs	OP-PD-CUTOUT-S OP-PD-CUTOUT-M OP-PD-CUTOUT-L OP-PD-CUTOUT-X	Cut-Out for Small Pet Door Cut-Out for Medium Pet Door Cut-Out for Large Pet Door Cut-Out for Extra-Large Pet Door
Pet Door Installed	OP-PD-STL-S OP-PD-STL-M OP-PD-STL-L OP-PD-STL-X	Cut-Out and Install Small Pet Door Cut-Out and Install Medium Pet Door Cut-Out and Install Large Pet Door Cut-Out and Install Extra Large Pet Door
Transoms (Up to 24" High)	OP-Trnsm-NoPerf OP-Trnsm-Perf OP-Trnsm-Perf OP-ArchedTop	To Doors with No Perforated Steel Mesh To Doors with Perforated Steel Mesh To Doors with Expanded Metal Mesh Arched Doors One Piece Pre-Hung Frame Only - Specify Handing, Provide Template
Hydraulic Closer	OP-HydraulicClr	Hydraulic Closer Installed with Mounting Plates Welded to Frame & Door
Custom Finishes	OP-PrimerPaint	Primer Undercoat and Paint
Custom Colors	OP-RALColor	Please Call Precision Building Products for Pricing






Security Door Accessories


OPTION	PRODUCT LINE	DESCRIPTION
3995	G8002	Door Sweep Bronze
2126BZ	F3970	(Std) Door Closer w/ Adapter Bracket, Bronze
2126BK	F3970	(Std) Door Closer w/Adapter Bracket, Black
2127BK	G8002	Heavy Duty Closer, Black
213007	G8002	Hydraulic Door Closer w Plates



VINEYARD, PARADISE, IMPRESSIONS & LONGEVITY DOOR DESIGNS

Standard Colors: Adobe, Almond, Black, Bronze and White

	PRODUCT LINE	DESCRIPTION
	G8805	Coyote
	G8805	Dolphin
	G8805	Gecko
	G8805	Love Birds
	G8805	Palm
	G8805	Cactus
	G8805	Horse Head

	G8805	Welcome Included standard with Impressions & Vineyard doors
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STEEL PATIO DOORS & ENCLOSURES

PATIO DOOR AND ENCLOSURES

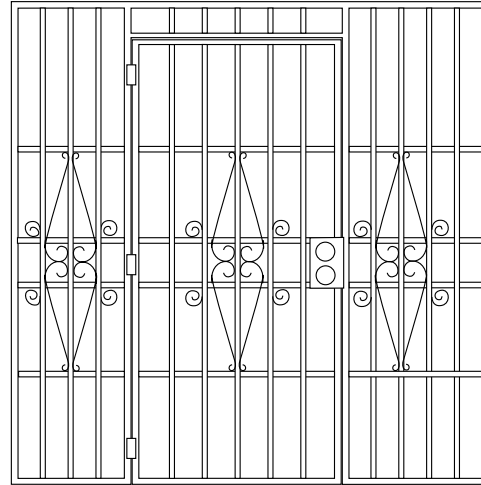
3901 Centurion Enclosure with Door
Product Line: **G3015**

Features...

- 1-1/4" sq. x 16 Ga. One Piece Frame
- 1 ea. 3'-0" x 6'-8" Standard Door
- 1" sq. x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- Double Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 1" "Tamper Guard" on Lock Side & Top
- Tamper Proof Hinges
- Optional 24 Ga. Perforated Steel Mesh for Extra Security
- Specify Handing (Refer to Page 32)

Finishes...

- Adobe, Almond, Black, Bronze & White
- Note:** Perforated or expanded metal is optional.
See page 27 for custom options.



Up to: 7'0" x 8'0" 84" x 96"	Up to: 9'0" x 8'6" 108" x 100"	Up to: 11'0" x 8'6" 132" x 100"	Up to: 13'0" x 8'6" 156" x 100"	Up to: 15'0" x 9'0" 180" x 108"
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All Centurion Enclosures are Built to Order
Call for quote on any size or options not shown

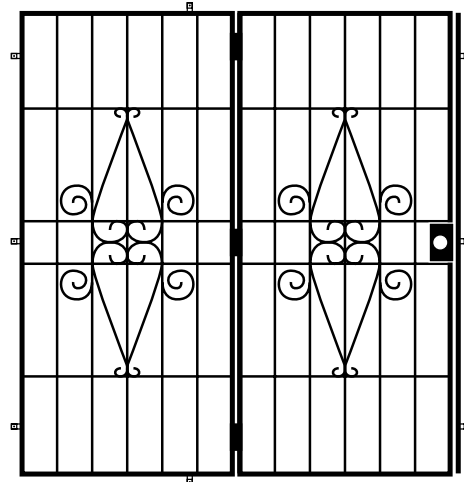
3902 Knightguard Hinged Patio Door
Product Line: **G3015**

Features...

- 1" sq. x 18 Ga. Frame
- 1/2" sq. x 18 Ga. Vertical Steel Pickets
- 1/2" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- Single Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Continuous 1/8" x 3/4" Lock Side "Tamper Guard"
- Tamper Proof Hinges
- Optional 24 Ga. Perforated Steel Mesh for Extra Security
- Non-Handed

Finishes...

- Adobe, Almond, Black, Bronze & White
- Note:** Perforated or expanded metal is optional.
See page 27 for custom options.



Up to: 5'0" x 6'8" 61-1/2" x 80"	Up to: 6'0" x 6'8" 73-1/2" x 80"	Up to: 8'0" x 6'8" 97-1/2" x 80"	Up to: 8'0" x 8'0" 97-1/2" x 96"	Up to: 10'0" x 8'0" 121-1/2" x 96"
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Call for quote on any size or options not shown

STEEL PATIO DOORS & ENCLOSURES

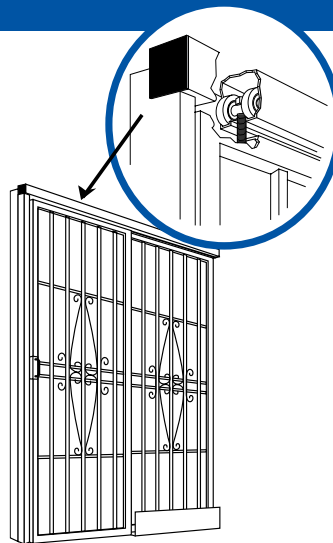
PATIO DOOR AND ENCLOSURES

3903 Sentinel Sliding Patio Door

Product Line: **G3015**

Features...

- 1" x 3" x 16 Ga. DOOR JAMBS
- 1" sq. x 16 Ga. Panel Frames
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Designs
- 2" x 2" x 1/8" Bottom Sliding Angle Track
- 2 Point Anti-Lift System
- Overhead Track w/ Plastic End Caps
- Single Cylinder Hook Lock w/Lock Guard
- Inside & Outside Handle Pulls
- Surface Mounted - 1" Tabs
- Optional 24 Ga. Perforated Steel Mesh for Extra Security
- Specify Left or Right Active Door
- Knock Down (K.D.) Kit Available



Finishes...

- Adobe, Almond, Black, Bronze, & White

Note: Perforated or expanded metal is optional.
See page 27 for custom options.

Up to: 5'0" x 6'8"	Up to: 6'0" x 6'8"	Up to: 8'0" x 6'8"	Up to: 8'0" x 8'0"	Up to: 10'0" x 8'0"
61-1/2" x 82-1/2"	73-1/2" x 82-1/2"	97-1/2" x 82-1/2"	97-1/2" x 98-1/2"	121-1/2" x 98-1/2"

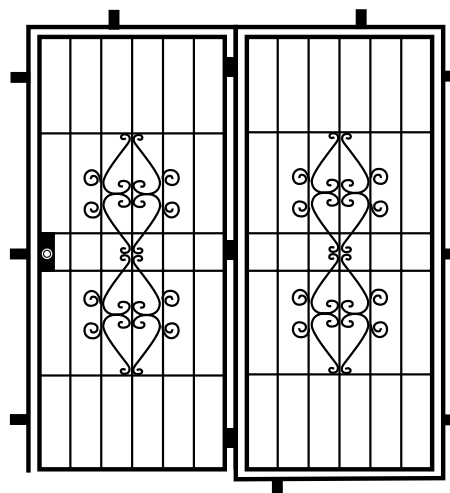
Call for quote on any size or options not shown

3904 Steelmaster (Full Frame)

Product Line: **G3015**

Features...

- 1-1/2" sq. x 14 Ga. One Piece Frame
- 1" sq. x 16 Ga. Steel Door Frame
- 5/8" sq. x 18 Ga. Vertical Steel Pickets
- 3/8" sq. x 18 Ga. Horizontal Steel Pickets
- 1/8" Thick x 1/2" Wide Steel Scroll Design
- Single Hole Lock-Box w/ 2-1/8" Bore & 2-3/8" Backset
- Lock Ring Guard
- Continuous 1/8" x 1" "Tamper Guard" on Strike, Top, & Frame
- Tamper Proof Hinges
- Optional 20 Ga. Perforated Steel Mesh for Extra Security
- Specify Left or Right Side Active Door
- 1-1/2" Stand-Off Tabs Standard
- Hinged at Center



Finishes...

- Adobe, Almond, Black, Bronze & White

Note: Perforated or expanded metal is optional.
See page 27 for custom options.

Up to: 5'0" x 6'8"	Up to: 6'0" x 6'8"	Up to: 8'0" x 6'8"	Up to: 8'0" x 8'0"	Up to: 10'0" x 8'0"
61-1/2" x 82"	73-1/2" x 82"	97-1/2" x 82"	97-1/2" x 98"	121-1/2" x 96"

Call for quote on any size or options not shown

STEEL PATIO DOORS & ENCLOSURES

CUSTOM OPTIONS (ADD ONS)

How to Price Your Custom Patio Door & Enclosure:

Step 1: Take Door Price from Pages 25 or 26 (Times product line multiplier)

Step 2: Add Your Custom Option Choices from this Page (Times product line multiplier)

Step 3: This is Your Door Total

Product Line Z9999 for all options on this page

OPTION	OPTION CODE	DESCRIPTION
Mounting Variations	OP-SurfaceMt OP-PDStdOffTab OP-PDSOTwStrap	Surface Mount (Standard) Surface Mount w/Stand-Off Tabs (Specify Tab Size) Surface Mount w/Stand-Off Tabs & Protective Strap on Lock Side (Specify Tab Size)
Lock-Box	OP-INSTL8560 OP-INSTL8559 OP-RingGuard OP-HandlePull OP-SpedLBlLoc	Single Hole Lock-Box Double Hole Lock-Box Ring Guard - Welded Handle Pull Special Lock-Box Location
Door Coverings	OP-CONTPERFDD OP-24GaPerf2SD OP-16GaExpnd2SD OP-13GaExpnd2SD OP-24GaSolid2SD OP-24GaPerf1SD OP-16GaExpnd1SD OP-13GaExpnd1SD OP-24GaSolid1SD	Alternate Color Perforated Mesh (Two Tone) 24 Ga Perforated Steel Mesh w/ 3/32" Dia Holes (Both Sides) 16 Ga 1/2" Expanded Metal Screen (Both Sides) 13 Ga 1/2" Expanded Metal Screen (Both Sides) 24 Ga Solid Sheet Metal (Both Sides) 24 Ga Perforated Steel Mesh w/ 3/32" Dia Holes (Active Side) 16 Ga 1/2" Expanded Metal Screen (Active Side) 13 Ga 1/2" Expanded Metal Screen (Active Side) 24 Ga Solid Sheet Metal (Active Side)
Door Designs	OP-PDCarolina OP-PDDakota OP-PDGranada OP-PDParadise OP-PDImpression OP-PDVineyard OP-PDTexasStar OP-PDImperial OP-PDWoodguard OP-PDClarion OP-PDSunburst OP-PDLongevity	Carolina Style Dakota Style Granada Style Paradise Style (Select Insert) Impressions Style (Select Insert) Vineyard Style (Select Insert) Texas Star Style Imperial Style Woodguard Style Clarion Style Sunburst Style Longevity Style (Select Insert)
Custom Finishes	OP-PrimerPaintDD	Primer Undercoat and Paint
Custom Colors		Please Call Precision Building Products for Pricing
Centurion Enclosure	OP-INSTL8560 OP-PDCUTOUT OP-PDSPCLDOOR	Single Hole Lock-Box Cut-out (Buttresses) Special Size Door to 45" x 85 1/2"
Sentinel	OP-FULLFRMSENT	Full Frame Sentinel (Specify Handing)
Steelmaster	OP-BOTHACTIVE	Both Doors Operable

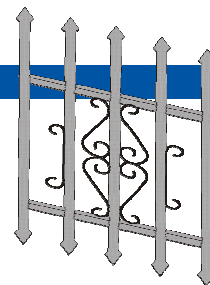
WINDOW GUARDS

*When installing window guards ALWAYS conform to local building codes.
Precision will not assume liability pertaining to window guard usage/installation.

WINDOW GUARDS

Price Code: L10

SERIES NO.	DESCRIPTION
450	1/2" Square Tubular Pickets (4" Extension) 5/8" Square Horizontal Bars Apache Spear Point Top & Bottom All Mounting Hardware sold separately Black Powder Coat in Stock (except Cross Hatch) Available stocked in White (WH) as shaded below, Bronze (BZ) and Almond (AL) only available as special order Sample Item Number 450BK5036 = Series 450, Color Black, Size 5'0" wide x 3'6" high

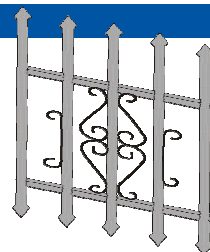


Note: Always measure
Width x Height in FT-IN

		WIDTH								
HEIGHT	1'-6"	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	6'-0"	8'-0"
	1'-6"									
	2'-0"									
	2'-6"									
	3'-0"									
	3'-6"									
	4'-0"									
	4'-6"									
	5'-0"									
	6'-0"									

For Series 450: 4'-6" Wide and larger window guards have additional top and bottom locations for center brackets and if used will require 2 additional brackets. Part #8103- PK. Window guards less than 2'-0" in any dimension have modified scroll work.
4'-6" High and larger window guards have additional horizontal cross bar and if used will require 2 additional brackets.
Beyond 5'-0" Wide, guard has 2 horizontal scroll patterns.
Oversize Units: \$4.62 S q. ft. +18.50, Custom sizes: Next larger size + 18.50

SERIES NO.	DESCRIPTION
460	5/8" Square Tubular Pickets (4" Extension) 5/8" Square Horizontal Bars Apache Spear Point Top & Bottom All Mounting Hardware sold separately Special Order for all sizes and colors



Note: Always measure
Width x Height in FT-IN

Sample Item Number 460BK5036 = Series 460, Color Black, Size 5'0" wide x 3'6" high

		WIDTH								
HEIGHT	1'-6"	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	6'-0"	8'-0"
	1'-6"									
	2'-0"									
	2'-6"									
	3'-0"									
	3'-6"									
	4'-0"									
	4'-6"									
	5'-0"									
6'-0"										

For Series 460: 4'-6" Wide and larger window guards have additional top and bottom locations for center brackets and if used will require 2 additional brackets. Part #8103- PK. Window guards less than 2'-0" in any dimension have modified scroll work.
4'-6" High and larger window guards have additional horizontal cross bar and if used will require 2 additional brackets.
Beyond 5'-0" Wide, guard has 2 horizontal scroll patterns.
Oversize Units: \$4.85 S q. ft. +18.50, Custom sizes: Next larger size + 18.50

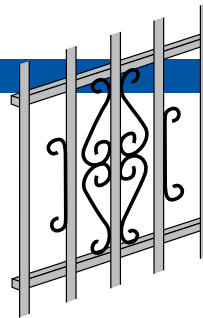
WINDOW GUARDS

*When installing window guards ALWAYS conform to local building codes.
Precision will not assume liability pertaining to window guard usage/installation.

WINDOW GUARDS

Price Code: L10

SERIES NO.	DESCRIPTION
455	1/2" Square Solid Steel Pickets 5/8" Square Horizontal Bars Square Cut Ends Top & Bottom All Mounting Hardware sold separately Special Order for all sizes and colors



Note: Always measure
Width x Height in FT-IN

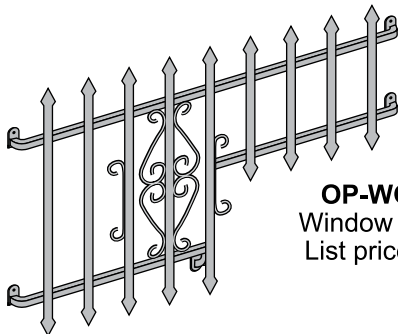
Sample Item Number 455BK5036 = Series 455, Color Black, Size 5'0" wide x 3'6" high

		WIDTH								
HEIGHT	1'-6"	2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	6'-0"	8'-0"
	1'-6"									
	2'-0"									
	2'-6"									
	3'-0"									
	3'-6"									
	4'-0"									
	4'-6"									
	5'-0"									
6'-0"										

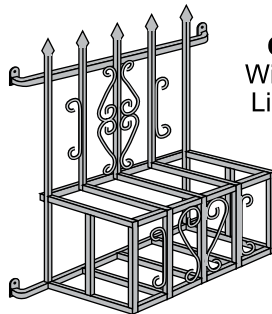
For Series 455: 4'-6" Wide and larger window guards have additional top and bottom locations for center brackets and if used will require 2 additional brackets. Part #8103-PK. Window guards less than 2'-0" in any dimension have modified scroll work.
4'-6" High and larger window guards have additional horizontal cross bar and if used will require 2 additional brackets.
Beyond 5'-0" Wide, guard has 2 horizontal scroll patterns.
Oversize Units: Sq. ft. +18.50, Custom sizes: Next larger size + 18.50

CUSTOM WINDOW GUARD APPLICATIONS (Product Line: Z9999)

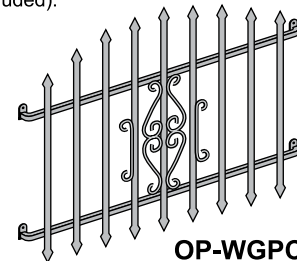
Add to the price of a standard (or custom size) window guard (mounting brackets shown for clarity and are not included):



OP-WGAIR1
Window Guard
List price plus:



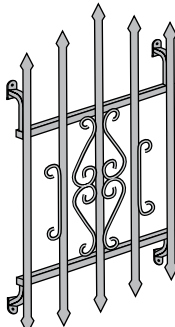
OP-WGAIR2
Window Guard
List price plus:



OP-WGPCKTS1
Window Guard
List price plus:

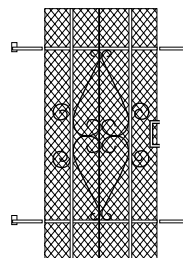
AIR CONDITIONER CUT-OUT

OP-WGPROV1
Provisions for Top &
Bottom Brackets (4
Places)



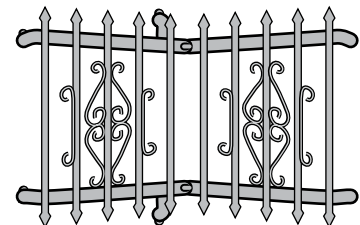
AIR CONDITIONER CAGE

OP-WGWELD1
Weld Mesh to
Back/Front
(per Sq Ft):



SECURITY MESH
(Perforated or Expanded)

SLOPED PICKETS



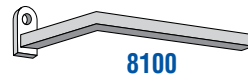
HINGED WINDOW GUARD
OP-WGHINGE1

WINDOW GUARDS ACCESSORIES

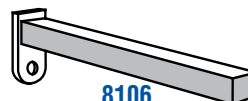
PART#	PRODUCT LINE	DESCRIPTION
-------	--------------	-------------

Window Guard Brackets

8100	G8100	3" Standard Offset Window Guard Bracket Kit Pack consists of: 2 left hand, 2 right hand brackets and 4 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8103	G8100	3" Standard Center Window Guard Bracket Kit Pack consists of: 2 center brackets and 2 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8106	G8100	Straight Window Guard Bracket Kit Pack consists of: 4 straight brackets and 4 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8109	G8100	Flush Window Guard Bracket Kit Pack consists of: 2 left hand, 2 right hand flush brackets and 4 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8111	G8100	Flush Center - Black (4 per) w/screws Pack consists of: 2 flush center guard brackets and 4 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8113	G8100	1" Offset Window Guard Bracket Kit Pack consists of: 2 left hand and 2 right hand brackets and 4 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8115	G8100	6" Offset Window Guard Bracket Kit Pack consists of: 2 left hand and 2 right hand brackets and 4 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8116	G8100	Hinged Center Bracket Poly bag of 1 each; available in black.
8118	G8100	"T" Bracket Window Guard Kit Pack consists of: 2 "T" brackets and 2 each 5/16" x 3" one way lag screws; available in adobe, almond, black, bronze and white.
8119	G8100	3" x 12" Offset Window Guard Bracket Kit



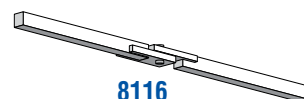
8100



8106



8115



8116



8118

Hardware

8117	G8100	Fire Release Hinge Bracket Kit Pack consists of: 1 fire release bracket and 1 each 5/16" x 3" one way lag screws; available in almond, black and white.
8124	G8100	Fire Release Shielded Cable Kit Order lag screws separately; available in almond, black and white.



8117

Tools

8900	G8100	One way driving tool
8901	G8100	Adapter, used for 1/2" square drive

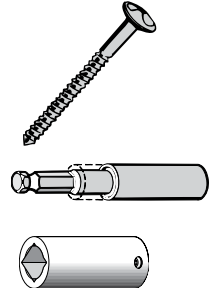
Fasteners

8130-2	G8100	5/16" x 2" lag screws
8130-3	G8100	5/16" x 3" lag screws
8130-3	G8100	5/16" x 4" lag screws 4 to a package; available in adobe, almond, black, bronze and white
8130-2	G8100	5/16" x 2" lag screws
8130-3	G8100	5/16" x 3" lag screws
8130-3	G8100	5/16" x 4" lag screws Bulk bags of 100 pieces; available in adobe, almond, black, bronze and white

WINDOW GUARDS ACCESSORIES

FASTENERS

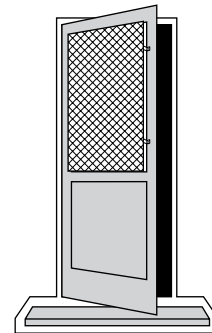
PART NO.	PRODUCT LINE	DESCRIPTION	BOX QTY.
8900	G8100	One Way Driving Tool	1
8901	G8100	Adapter for 1/2" sq. Drive	1



SECURITY MESH GUARD

PART NO.	PRODUCT LINE	DESCRIPTION
DG30	G3813	23-1/4" x 43", fits 30" door
DG32	G3813	25-1/4" x 43", fits 32" door
DG36	G3813	29-1/4" x 43", fits 36" door

- Strong 16 gauge expanded metal
- 1" angle - steel frame
- Black powder coat standard
- Complete with tabs and four 1" one-way screws



MESH GUARD OPTIONS

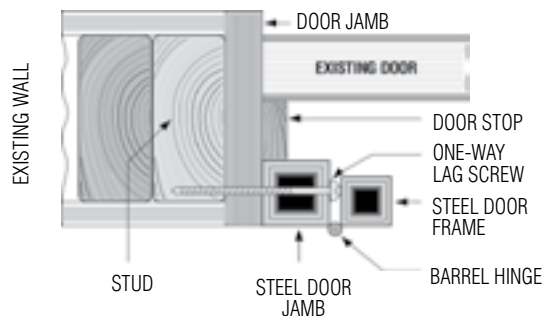
PART NO.	PRODUCT LINE	DESCRIPTION	SQ. FT.
DG11	—	Stand-off Tabs - additional	Call For Pricing
DG100	G3813	1/2" Expanded Metal (16 ga.)	Call For Pricing
DG200	G3813	Perforated Metal (24 ga.)	Call For Pricing
DG300	G3813	Solid metal (24 ga.)	Call For Pricing

All colors, same price

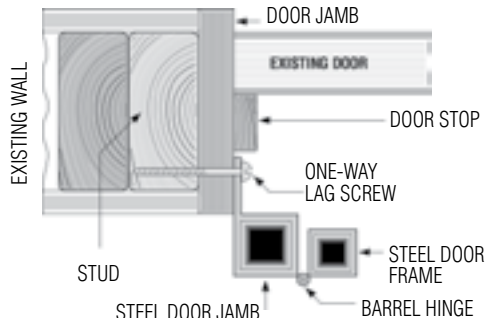
SECURITY DOORS

MOUNTING VARIATIONS

INSET MOUNT

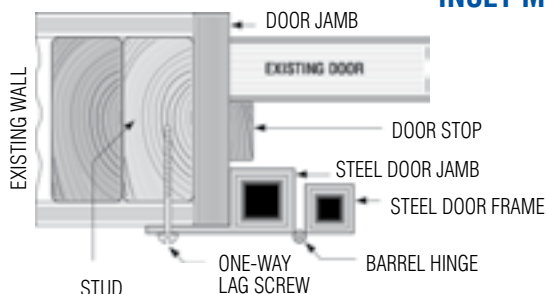


INSET MOUNT

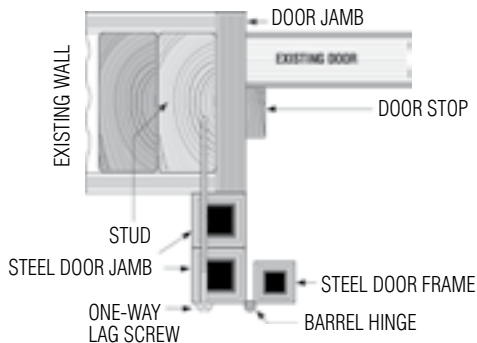


INSET MOUNT W/ TAB

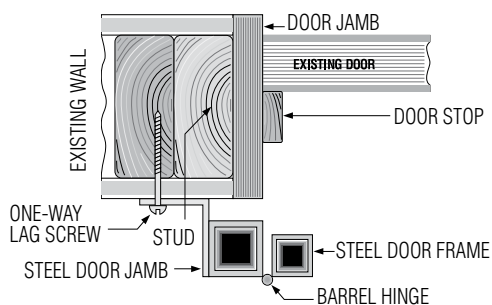
INSET MOUNT W/ SURFACE TABS



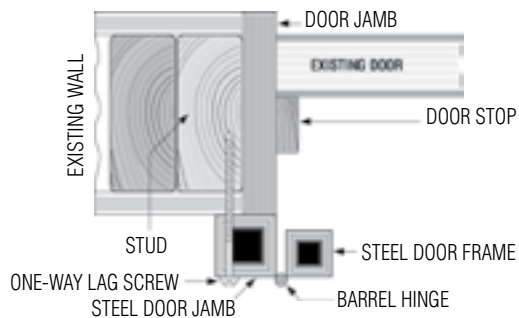
SURFACE MOUNT



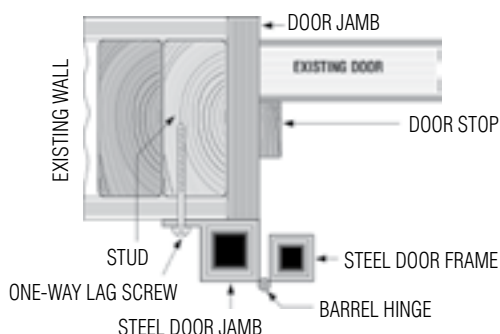
SURFACE MOUNT W/ TUBE BACKING



SURFACE MOUNT W/ STAND-OFF TABS



SURFACE MOUNT STANDARD



SURFACE MOUNT W/ TABS

SECURITY DOORS MEASURING GUIDE

Date: _____
Customer: _____
Job Name: _____
P.O. # _____

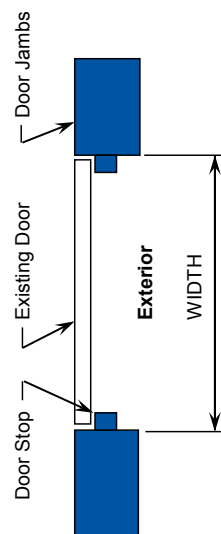


Figure A

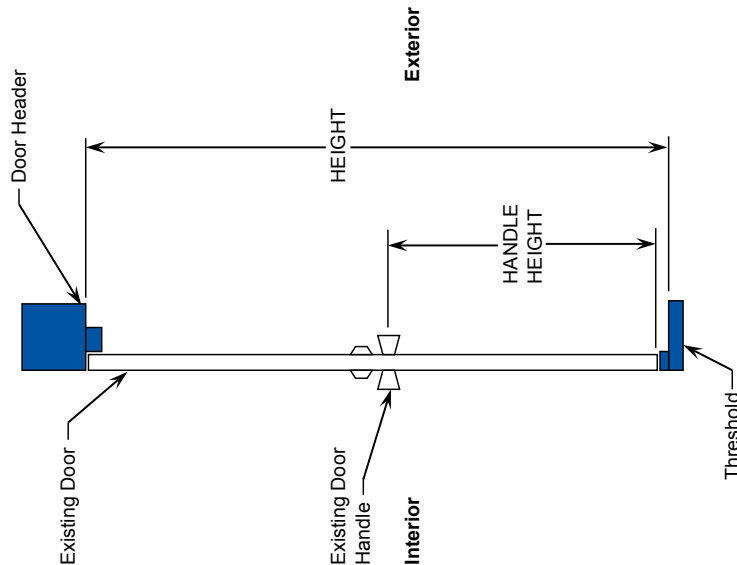
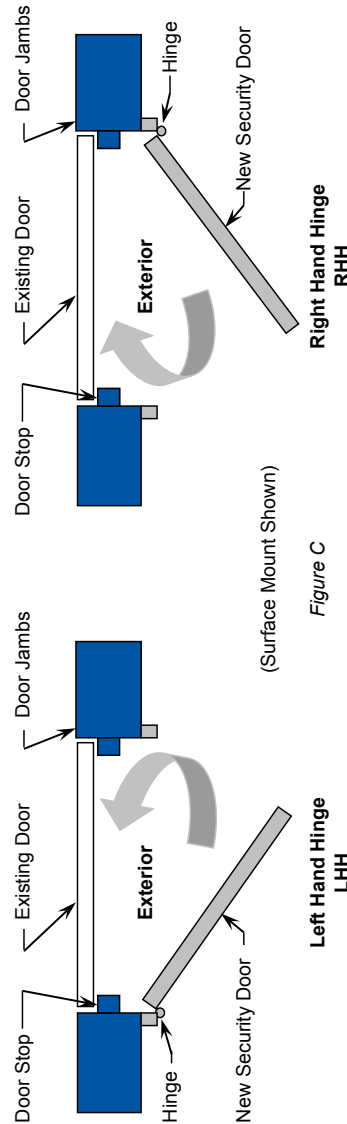


Figure B



(Surface Mount Shown)
Figure C

STANDARD FEATURES

1. (3) Piece Frame
2. Galvanized Perforated Door Mesh
3. Powdered Coated Steel

MEASURING INSTRUCTIONS

1. Measure opening width between the **door jambs**. (Refer to "Figure A") = _____
2. Measure opening height from the top of the **threshold** to the bottom of the **door header**. (Refer to "Figure B") = _____
3. Measure existing door handle height from the bottom of door to the center of the **door handle**. (Refer to "Figure B") = _____
4. Determine Hinge Side. Standing outside looking in. (Refer to "Figure C") = _____ (RHH of LHH)

*Note: Standard mounting is surface mount over opening. For custom mounting, contact Superior Building Products.

ORDER DOOR

1. **Overall Width** = Width from Figure "A" plus 3" (for a Steel Master, add 3 1/2")
2. **Overall Height** = Height from Figure "B" plus 1 3/4" (for a Steel Master, add 2")
2. Determine any "Options" (Page 2-23)
3. Enter this information on the Security Door Quick Order Form on the following page.
4. Contact your Sale Representative, Customer Service or the Order Desk if you have any questions.

Overall Width = _____ Overall Height = _____ Handle Height = _____ Hinge Side = _____

Notes: _____



Customer Name/ Acct. # _____ Customer Phone # _____

Contact Name _____ Customer Fax # _____

PO # / Job / Customer Name: _____

QUOTE ONLY ☐ **ORDER** ☐

****Note: Special Handle Placement is available for Precision Steel Security Doors. Hinge and Handle side is always as viewed from outside!!***

2-33

STEEL SECURITY DOOR WORKSHEET

Date: _____

Ordered by: _____

Customer: _____

Door Style: _____

Purchase Order No: _____

Size: _____

Account No: _____

(Overall size including frame)

Color:

Steel Door:	<input type="checkbox"/> Black	<input type="checkbox"/> White	<input type="checkbox"/> Bronze	<input type="checkbox"/> Almond	<input type="checkbox"/> Adobe	<input type="checkbox"/> Other
Mesh	<input type="checkbox"/> Black	<input type="checkbox"/> White	<input type="checkbox"/> Bronze	<input type="checkbox"/> Almond	<input type="checkbox"/> Adobe	<input type="checkbox"/> Other
	<input type="checkbox"/> Paint 2X	<input type="checkbox"/> Primer Undercoat				

Options: (Outside looking in)

Double Door:

Cane Bolts <input type="checkbox"/>	Flush Extension Bolts <input type="checkbox"/>		
Plunger Bolts <input type="checkbox"/>	Active Doors: <input type="checkbox"/>	LH	RH

Lockbox (Double Hole Lock Box Standard)

Single Hole <input type="checkbox"/>	Spec Lock Box Location <input type="checkbox"/>
Ring Guard <input type="checkbox"/>	Distance from bottom of
Handle Pull <input type="checkbox"/>	Door to center of lock box _____

Handing

LHH <input type="checkbox"/>	Opens IN <input type="checkbox"/>
RHH <input type="checkbox"/>	Opens OUT <input type="checkbox"/>

Perforated Metal (24 ga. large hole perf. std.)

1/2" Expanded 16 ga. <input type="checkbox"/>	Solid Sheet <input type="checkbox"/>
1/2" Expanded 13 ga. <input type="checkbox"/>	No Perf. <input type="checkbox"/>
	Perf. Riveted <input type="checkbox"/>

Pre-Hung Frame (One Piece - Welded)

3 - Sided frame 1-1/4" Tube <input type="checkbox"/>	
3 - Sided frame 1-1/2" Tube <input type="checkbox"/>	Arched Door <input type="checkbox"/>
4 - Sided frame 1-1/4" Tube <input type="checkbox"/>	Transom <input type="checkbox"/> Up to 24" tall
4 - Sided frame 1-1/2" Tube <input type="checkbox"/>	
Fly Strap between bottom of door and bottom of frame <input type="checkbox"/>	

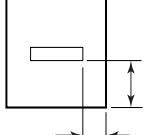
Mounting (Drilled for surface mount standard)

Inset Mount <input type="checkbox"/>	Location of tabs <input type="checkbox"/>
Inset Mount w/tabs <input type="checkbox"/>	
Inset Mount w/surface tabs <input type="checkbox"/>	
Surface Mount w/tabs <input type="checkbox"/>	
Surface Mount w/ stand-off tabs <input type="checkbox"/>	
Inset Mount w/full strapping <input type="checkbox"/>	Special strap size <input type="checkbox"/>
Surface Mount w/ tube backing <input type="checkbox"/>	Size of strap _____

Mail Slot

Mail Slot w/o Cover <input type="checkbox"/>
Mail Slot w/ Cover <input type="checkbox"/>

Mail Slot Location



Draw in lock box view from outside

Special Instructions